

Drum Specification Certificate of Specification & Analysis Closed Head Lined Epoxy Coated

S No.	Description	Remarks
01	Tare weight (Kg)	15.00 ± 0.5 kg/ Drum
02	Material thickness (Top x Body x Bottom) (mm/Gauge)	21/20 Gauge (0.8 body x 0.9 top x 0.9 bottom)
03	Inner Diameter	572 mm
04	Overall Height	885 MM ± 3.00 MM
05	Hoop Diameter	582 MM
06	Center to Center fitting (3/4" - 2") on closed head drum lid	451 MM
07	Center to center of rolling hoop	295 MM ± 10.00
08	Convexity of top head	Flat (No Convexity)
09	Convexity of bottom head	12.7 MM to 15.9 MM
10	Internal Finished	Coated with pigmented epoxy-phenolic type L-35 to protect your product from any contamination. It is FDA approved according to UN 1263 standard (food grade). (Dry Fil Thickness of internal coating 35-50 Micron Approximately)
11	External Finished	With stoving enamel paints (as per customer requirement)
12	Screen printing	Optional
13	Un Marking	Optional
14	Steel Supplier	SABIC HADEED Co.

Drums are manufactured as per following standards

Material Standards:

Cold rolled steel, DIN 1623 (D.I.N) DIN EN 10130 (E.Std) , JIS G-3141(J. Std.)BS 814 (B.Std)

Production Standards:

DOT 17E (d.t), ANSI (A.N.S.I), DIN EN 10131 (E.Std.). DIN 1541 (D.I.N)

The drums were tested by T & C Packaging International in Netherland and the UN-Certification number granted by T & C Packaging International is to comply with the new systems and regulation. UN certified mark for 1.00 MM and above.
UN 1A1/X1.3/250/..... NL/KSA/ACI/2098 for Closed Head Drums

Quality Management Systems is Certified by

ABS Quality Evaluation ISO 9001 - 2015
Certificate # 47861

